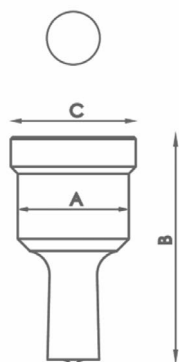


Accessories for Horizontal Press Brake PP200CNC

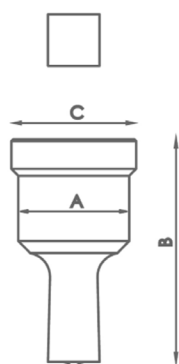
Punches and dies

Standard round punches



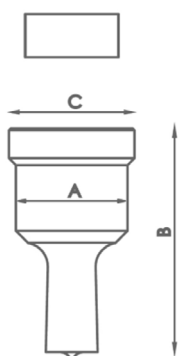
Type	Available sizes in mm Ø	A	B	C
N28	3/3'5/4/4'5/5/5'5/6/6'5/7/7'5/8/8'5 9mm up to 28mm from 0'5 in 0'5mm	28 mm	58 mm	31,5 mm
N40	29/30/31/32/33/34/35/36/37/38/39/40mm	40 mm	64 mm	43,5 mm
N50	41/42/43mm	50 mm	58 mm	54 mm
<i>For different sizes, please ask the manufacturer</i>				

Standard square punches



Type	Available sizes in mm Ø	A	B	C
N28	4/5/6/7/8/9/10/11/12/13/14/15/16/17 18/19/20 mm	28 mm	58 mm	31,5 mm
N40	21/22/24/26/28mm	40 mm	64 mm	43,5 mm
N50	31/33/35mm	50 mm	58 mm	54 mm
<i>For different sizes, please ask the manufacturer</i>				

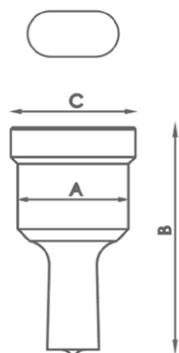
Standard rectangular punches



Type	Available sizes in mm Ø	A	B	C
N28	7x10/7x15/9x13/9x19/11x17/11x23 13x19/15x21mm	28 mm	58 mm	31,5 mm
N40	13x25/15x27/17x25/19x30/20x34mm	40 mm	64 mm	43,5 mm
<i>For different sizes, please ask the manufacturer</i>				

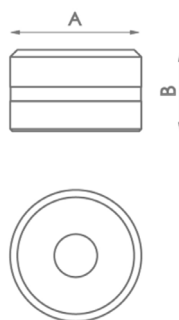
Accessories for Horizontal Press Brake PP200CNC

Standard oval punches



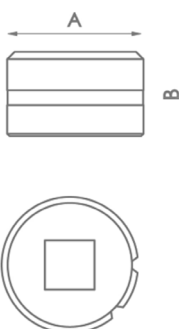
Type	Available sizes in mm	A	B	C
N28	7x10/7x15/7x20/9x13/9x19/11x17/11x23 11x27/13x18 /13x22/13x27/15x20/15x24 15x27/17x22/17x26 19x26/21x27mm	28 mm	58 mm	31,5 mm
N40	13x31/15x31/17x31/17x40/19x31 19x40/21x31/21x40mm	40 mm	64 mm	43,5 mm
<i>For different sizes, please ask the manufacturer</i>				

Standard round dies



Type	Available sizes in mm Ø	A	B
N46	3/3,5/4/4,5/5/5,5/6/6,5/7/7,5/8/8,5 9mm up to 28mm from 0,5 in 0,5mm	46 mm	28,5 mm
N60	29/30/31/32/33/34/35/36/37/38/39/40mm	60 mm	32 mm
N78	41/42/43mm	78 mm	28,5 mm
<i>For different sizes, please ask the manufacturer</i>			

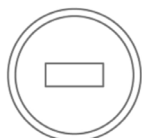
Standard square dies



Type	Available sizes in mm Ø	A	B
N46	4/5/6/7/8/9/10/11/12/13/14/15/16 17/18/19/20mm	46 mm	28,5 mm
N60	21/22/24/26/28mm	60 mm	32 mm
N78	31/33/35mm	78 mm	28,5 mm
<i>For different sizes, please ask the manufacturer</i>			

Accessories for Horizontal Press Brake PP200CNC

Standard rectangular dies



Type	Available sizes in mm	A	B
N46	7x10/7x15/9x13/9x19/11x17/11x23/ 13x19/13x25/ 15x21mm	46 mm	28,5 mm
N60	15x27/17x25/19x30/20x34mm	60 mm	32 mm

For different sizes, please ask the manufacturer

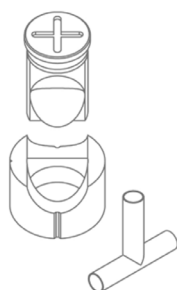
Oval dies



Type	Available sizes in mm	A	B
N46	7x10/7x15/7x20/9x13/9x19/11x17/11x23 11x27/13x18/13x22/13x27/15x20/15x24/15x27 17x22/17x26/19x26/21x27mm	46 mm	28,5 mm
N60	13x31/15x31/17x31/17x40/19x31 19x40/21x31/21x40mm	60 mm	32 mm

For different sizes, please ask the manufacturer

Tube notching tooling



Reference	Available sizes in mm	Required fitting	
MAN28	Tube from 16 to 28mm	TAP 28	CAB 46
MAN40	Tube from 16 to 28mm	TAP 40	CAB 60
MAN50	Tube from 16 to 28mm	TAP 50	CAB 78

For different sizes, please ask the manufacturer

Accessories for Horizontal Press Brake PP200CNC

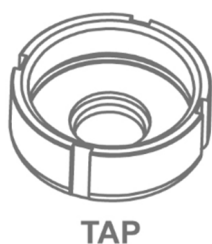
Corner rounding tooling



Reference	Radius in mm	Required fitting	
MRE28	Radio de 3 a 15mm	TAP 28	CAB 46
MRE40	Radio de 16 a 26mm	TAP 40	CAB 60
MRE50	Radio de 26,5 a 32mm	TAP 50	CAB 78

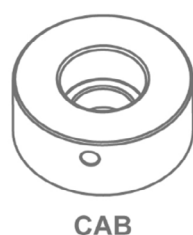
For different sizes, please ask the manufacturer

Fitting nuts for punches



Reference	Type	Fitting nuts for punches
120-02-01-00011	TAP28	Fitting nuts for punches N28
140-02-01-00019	TAP40	Fitting nuts for punches N40
140-02-01-00020	TAP50	Fitting nuts for punches N50
140-02-01-00021	TAP60	Fitting nuts for punches N60

Fitting for dies



Reference	Type	Fitting for dies
120-02-01-00012	N46	Fitting for dies N46
140-02-01-00024	N60	Fitting for dies N60
140-02-01-00025	N78	Fitting for dies N78