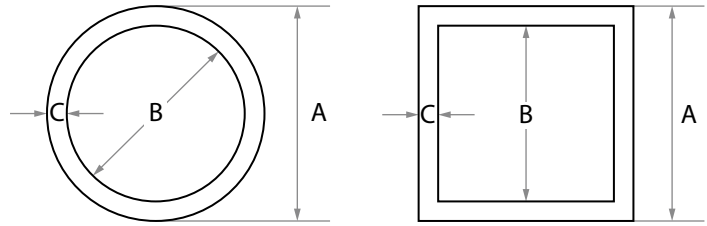


# Specifications of tubes to be bent · Section bending machines

Fill in the following form with the material specifications.

**1. Tube sizes**

Tube O.D. (A)                      mm.  
 Tube I.D (B)                      mm.  
 Tube hickness (C)               mm.  
 Round tube or      Square tube



**\* Important:** Dimensions will be indicated in millimeters as there are different types of inches and regulations.

**2. Mechanical strength.** Hardness and type of material.

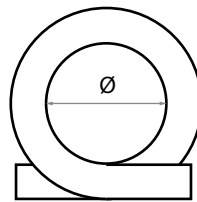
Consult your supplier for the details concerning hardness and material.

- |                               |                                      |
|-------------------------------|--------------------------------------|
| Aluminum 30 Kg/mm (300 N/mm ) | Mild Steel 45 Kg/mm (450 N/mm )      |
| Brass 25 Kg/mm (250 N/mm )    | Stainless Steel 65 Kg/mm (850 N/mm ) |
| Copper 22 Kg/mm (220 N/mm )   |                                      |

**3. Minimum Diameter of the bent.**

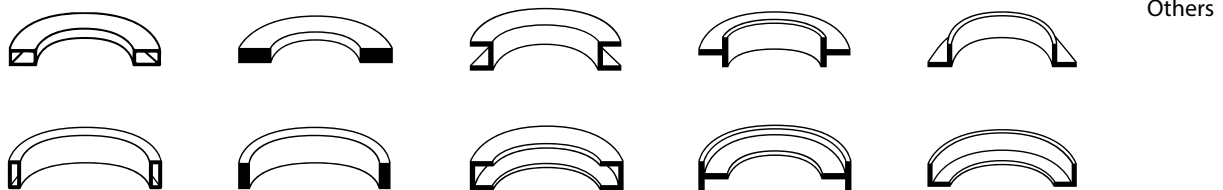
Minimum diameter is sized on the inner side of the bent, as shown in the following picture:

Diameter (∅)                      mm.



**4. Bending direction according to the type of profile**

If the profile to be bent is not round or square, indicate the type of profile and the direction of bending



**Possibility for the customer to provide Nargesa with the following material:**

- |                               |     |    |
|-------------------------------|-----|----|
| Technical drawing             | YES | NO |
| Ship a finished bent sample   | YES | NO |
| Ship raw material for testing | YES | NO |

**Number of pieces to be manufactured per day**

**Prada Nargesa recommends**

To ship a sample and material so our technicians can test the operations. In case it is a non-standard material or when the manufacturer considers it necessary.

**Prada Nargesa commits**

To make a test and send the resulting sample to the customer, in case it is necessary, including a demo video of the process in order to ask the customer for consent and approval.