

## Treated steel rollers · MC650



Rollers made of Steel F-1140 and treated to 62 Rc. Suitable for bending all kind of round steel or stainless steel pipes.

*Always clean up the rollers well before using stainless steel not to get the pipe contaminated.*

*When the tube measurements are small, two measurements are added on the same roller.*



| Tube size in mm          |  |           |
|--------------------------|--|-----------|
| Reference                | Dimensions                                     | Weight    |
| 140-08-08-RHT0001        | (25 + 30)                                      | 45,30 Kg. |
| 140-08-08-RHT0002        | (20 + 35)                                      | 44,80 Kg. |
| 140-08-08-RHT0003        | 40   | 45,30 Kg. |
| 140-08-08-RHT0004        | 50   | 40,80 Kg. |
| 140-08-08-RHT0005        | 60   | 35,70 Kg. |
| 140-08-08-RHT0006        | 70   | 64,70 Kg. |
| 140-08-08-RHT0007        | 80   | 57,40 Kg. |
| 140-08-08-RHT0008        | 90   | 49,50 Kg. |
| 140-08-08-RHT0009        | 100  | 41,00 Kg. |
| For Schedule pipe        |  |           |
| 140-08-08-RHISOT0001     | $(3/8" + 1/2") = (17,2 + 21,3 \text{ mm})$     | 49,50 Kg. |
| 140-08-08-RHISOT0002     | $(1" + 3/4") = (33,7 + 26,9 \text{ mm})$       | 43,75 Kg. |
| 140-08-08-RHISOT0003     | $1" 1/4 = 42,4 \text{ mm}$                     | 44,40 Kg. |
| 140-08-08-RHISOT0004     | $1" 1/2 = 48,3 \text{ mm}$                     | 41,60 Kg. |
| 140-08-08-RHISOT0005     | $2" = 60,3 \text{ mm}$                         | 35,50 Kg. |
| 140-08-08-RHISOT0006     | $2" 1/2 = 73 \text{ mm}$                       | 62,60 Kg. |
| 140-08-08-RHISOT0007     | $3" = 88,9 \text{ mm}$                         | 50,35 Kg. |
| 140-08-08-RHISOT0008     | $3" 1/2 = 101,6 \text{ mm}$                    | 39,50 Kg. |
| For Whitwort inches pipe |  |           |
| 140-08-08-RHWT-00001     | $(1/2" + 1" 1/4) = (12,70 + 31,75 \text{ mm})$ | 47,25 Kg. |
| 140-08-08-RHWT-00002     | $(1" + 3/4") = (25,40 + 19,05 \text{ mm})$     | 48,00 Kg. |
| 140-08-08-RHWT-00003     | $1" 1/2 = 38,1 \text{ mm}$                     | 45,90 Kg. |
| 140-08-08-RHWT-00004     | $2" = 50,8 \text{ mm}$                         | 40,70 Kg. |
| 140-08-08-RHWT-00005     | $2" 1/2 = 63,5 \text{ mm}$                     | 33,70 Kg. |
| 140-08-08-RHWT-00006     | $3" = 76,2 \text{ mm}$                         | 60,20 Kg. |
| 140-08-08-RHWT-00007     | $3" 1/2 = 88,9 \text{ mm}$                     | 50,35 Kg. |
| 140-08-08-RHWT-00008     | $4" = 101,6 \text{ mm}$                        | 39,50 Kg. |