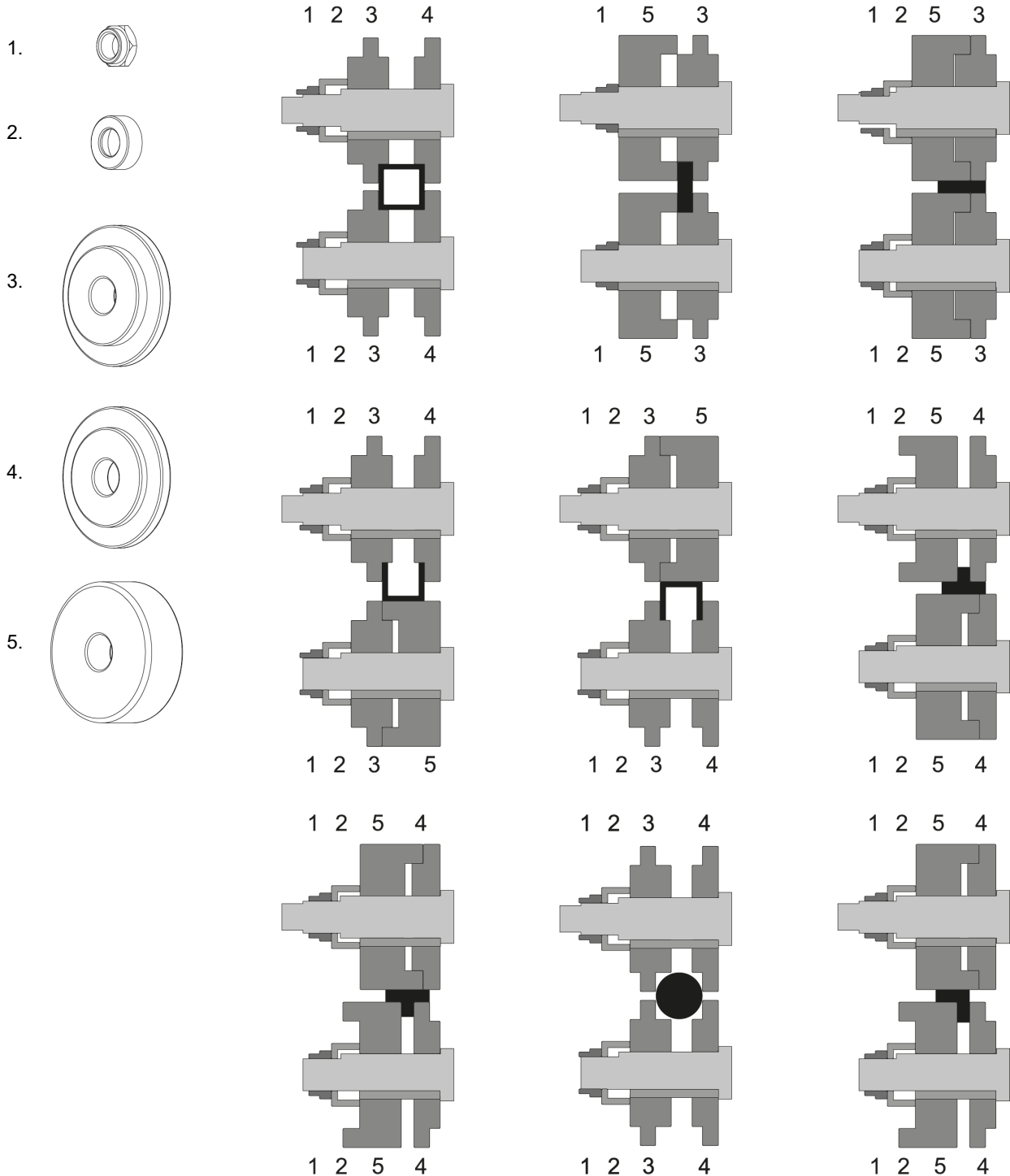


ASSEMBLING OF ROLLERS



IMPORTANT NOTE:

The clamping nut of the rollers should never be tightened with a wrench and only by hand. If pipe rollers are being used, the nuts must be loose.