

BENDING CAPACITY

The dimensions shown in the following table are provided for guidance only; they are directly related to the hardness and quality of the pipe or profile.



	MC150B		MC200		MC400		MC200H	
Profile	Dim.	Min. radius	Dim.	Min. radius	Dim.	Min. radius	Dim.	Min. radius
	50x10	300	50x10	300	50x10	250	60x10	200
	60x20	200	80x20	150	80x20	150	80x20	150
	25x25	200	30x30	200	30x30	150	30x30	150
	50x50x3 40x40x3	700 350	50x50x3 40x40x3	600 300	50x50x3 40x40x3	600 300	50x50x3 40x40x3	450 300
	40	200	40	200	40	150	40	200
	40	250	40	250	40	200	40	250
	40	300	40	300	40	250	40	250
	50	200	60	300	60	225	60	225
	50	250	60	300	60	225	60	225
	40	500	40	420	40	200	40	300
	25	180	30	150	30	150	30	150
	50,8x3*	600	63,5x3*	500	63,5x3*	450	63,5x3*	450
	=2"x3*	600	=2" 1/2x3*	500	=2" 1/2x3*	450	=2" 1/2x3*	450
	40x2*	300	40x2*	250	40x2*	200	40x2*	200

* Optional rollers



MC550 · MC550CNC

MC650 · MC650CNC

Profile	Dimensions	Min. radius	Dimensions	Min. radius
	60x15	400	100x15 80x20 60x15 50x15 20x10 ●	1250
	60x8	200		450
	50x15	350		300
	50x10	175		155
	40x8	150		140
	30x5	110		
	25x5	105		
	100x20	250	120x20 100x25 80x20	250
	80x20	200		350
	80x15	180		200
	35x35	400	45x45 40x40 25x25 ● 20x20 ●	300
	30x30	200		280
	25x25	175		200
	20x20	150		150
	15x15	150		
	60x60x3	800	70x70x4 60x60x3 40x40x3	750
	50x50x3	600		750
	35x35x3	200		300
	70x30x3	500	80x40x3 60x30x3 50x30x3	500
	60x30x3	400		300
	50x30x3	250		250
	60x60x7	300	80* 70 60 40	500
	50x50x6	250		400
	40x40x5	200		200
				150
	60x60x7	500	80* 60 40	500
	50x50x6	400		400
	40x40x5	300		150
	60x60x7	350	60x8 40x6	450
	50x50x6	300		250
	40x40x5	250		
	40x20x5	160	120* 100* 80	600
	60x30x6	200		600
	80x45x6	400		350
	80x45x6	600	120* 100* 80	700
	60x30x6	250		700
	40x20x5	200		400
	50x5 40x5	550	70x7 60x5 50x5 40x4	600
		400		400
				300
				250
	50x5*	750	50x5* 40x4*	750
	40x4*	500		500
	40	300	50 40 25	300
	35	250		200
	30	200		175
	20	130		
	76,2x3* (3"x3")	500	101,6x3,5* (=4"x3") 100x3* 88,9x4* (=3"SCH") 35x2* 20x1,5*	500
	40x2	180		500
	20x2	100		700
				120
				115

* Optional rollers

● Consult with manufacturer