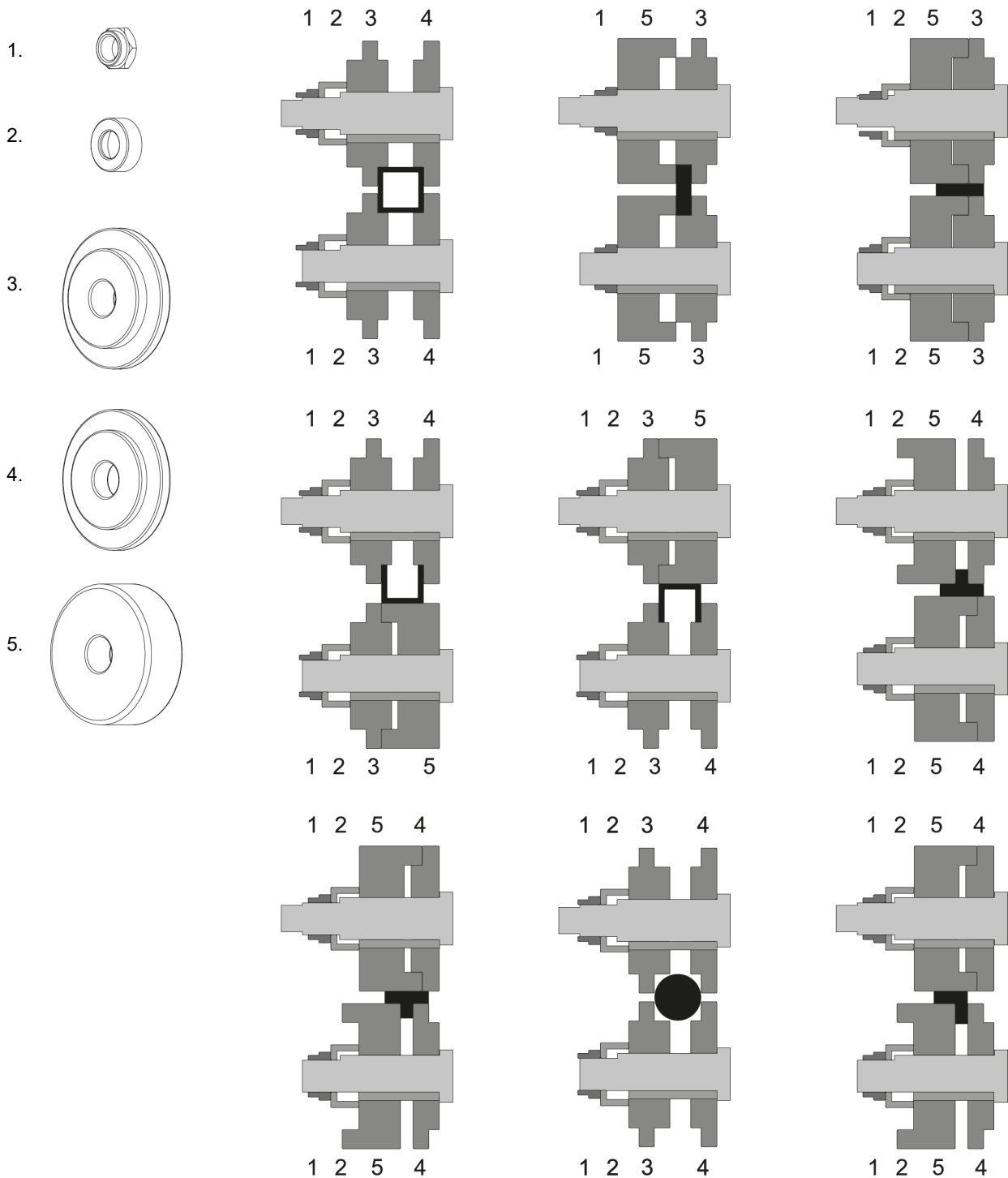


**ASSEMBLING OF ROLLERS · MC400**



**IMPORTANT NOTE:**

The clamping nut of the rollers should never be tightened with a wrench and only by hand. If pipe rollers are being used, the nuts must be loose.