

## Accessories for round pipes · 3/8" to 1" 1/2 Schedule

CC60



Rollers made of treated Steel. Units suitable for bending all types of round pipes 3/8" to 1" 1/2 Schedule.

The following is supplied with the unit: A main roller, a counter-shape, a clamp with a fastener.

*Check with the manufacturer for other dimensions.*

Ø E t.	Ø E t.	Radius	SCH10	SCH40	SCH80	SCH120	Weight
<b>Set diameter 17,10mm Radius 60mm Diameter 3/8" Schedule</b>							REF: 140-17-01-20001
3/8"	17,1 mm	60 mm	1,65 mm	2,31 mm	3,20 mm	--	4,22 Kg
<b>Set diameter 21,30mm Radius 63,9mm Diameter 1/2" Schedule</b>							REF: 140-17-01-20002
1/2"	21,3 mm	3D=63,9 mm	2,11 mm	2,77 mm	3,73 mm	4,78 mm	3,56 Kg
<b>Set diameter 26,70mm Radius 80,1mm Diameter 3/4" Schedule</b>							REF: 140-17-01-20003
3/4"	26,7 mm	3D=80,1 mm	2,11 mm	2,87 mm	3,91 mm	5,56 mm	6,74 Kg
<b>Set diameter 33,70mm Radius 101,1mm Diameter 1" Schedule</b>							REF: 140-17-01-20004
1"	33,7 mm	3D=101,1 mm	2,77 mm	3,38 mm	4,55 mm	6,35 mm	11,18 Kg
<b>Set diameter 42,40mm Radius 127,2mm Diameter 1" 1/4 Schedule</b>							REF: 140-17-01-20005
1" 1/4	42,4 mm	3D=127,2 mm	2,77 mm	3,56 mm	4,85 mm	6,35 mm	18,86 Kg
<b>Set diameter 48,30mm Radius 144,9mm Diameter 1" 1/2 Schedule</b>							REF: 140-17-01-20006
1" 1/2	48,3 mm	3D=144,9 mm	2,77 mm	3,68 mm	5,08 mm	--	27,05 Kg

## Accessories for round pipes in 2" Schedule

CC60



Rollers made of treated steel. Suitable kit to bend 2" tube of 2,77mm wall thickness or thicker.

The following is supplied with the unit: A main roller, a clamp with a fastener, a support holder.

*Check with the manufacturer for other dimensions.*

*Supporting Roller Kit REF: 140-17-01-00002 is required.*

Ø E t.	Ø E t.	Radius	SCH10	SCH40	SCH80	SCH120	Weight
<b>Set diameter 60,3mm Radius 180,9mm Diameter 2" Schedule</b>							REF: 140-17-01-20007
2"	60,3 mm	3D=180,9 mm	2,77 mm	3,91 mm	--	--	45,75 Kg

\* All capacities are based on the norm of carbon steel tubes according to ASTM, Standard A-53 grade A with a maximum resistance strength of 330MPa. The walls with more thickness to the established one and the materials with more resistance, reduce the capacities of the machine. Check with your material supplier for the specifications of this one.

## Supporting Roller Kit CC60

**CC60**

**REF:** 140-17-01-00002

The CC60 Supporting Roller Kit is used to bend pipes with a diameter equal to or more than 60 mm, 2" 1/4 or 2" Schedule x 3mm.

This unit is comprised of a roller holder and the coupling axis

**Weight:** 9,85 Kg.