

## Accessories for round tubes in inches · 1/2" to 2" 1/4 inches

CC60



Rollers made of treated Steel. Units suitable for bending all types of round pipes 1/2" to 2"1/4 inches.

The following is supplied with the unit: A main roller, a counter-shape, a clamp with a fastener.

*Check with the manufacturer for other dimensions.*

Ø Ext.	Ø Ext.	Radius	Min. thickness	Max. thickness	Weight
Set diameter 12,7mm Radius 60mm Diameter 1/2"					REF: 140-17-01-30011
1/2"	12,7 mm	60 mm	1 mm	4 mm	3,37 Kg
Set diameter 15,88mm Radius 60mm Diameter 5/8"					REF: 140-17-01-30001
5/8"	15,88 mm	60 mm	1 mm	4 mm	3,61 Kg
Set diameter 19,05mm Radius 60mm Diameter 3/4"					REF: 140-17-01-30002
3/4"	19,05 mm	60 mm	1 mm	4 mm	2,79 Kg
Set diameter 22,22mm Radius 66mm Diameter 7/8"					REF: 140-17-01-10014
7/8"	22,22 mm	66 mm	1 mm	5 mm	4,10 Kg
Set diameter 25,40mm Radius 76,20mm Diameter 1"					REF: 140-17-01-30003
1"	25,40 mm	3D=76,2 mm	1,2 mm	5 mm	5,72 Kg
Set diameter 31,75mm Radius 95,25mm Diameter 1" 1/4					REF: 140-17-01-30004
1" 1/4	31,75 mm	3D=95,25 mm	1,5 mm	6 mm	10,21 Kg
Set diameter 38,10mm Radius 114,30mm Diameter 1" 1/2					REF: 140-17-01-30005
1" 1/2	38,10 mm	3D=114,3 mm	1,5 mm	7 mm	15,69 Kg
Set diameter 44,45mm Radius 133,35mm Diameter 1" 3/4					REF: 140-17-01-30010
1" 3/4	44,45 mm	3D=133,35 mm	2 mm	5 mm	21,86 Kg
Set diameter 50,8mm Radius 152,4mm Diameter 2"					REF: 140-17-01-30006
2"	50,80 mm	3D=152,4 mm	2 mm	5 mm	32,24 Kg
Set diameter 57,15mm Radius 171,45mm Diameter 2" 1/4					REF: 140-17-01-30007
2" 1/4	57,15 mm	3D=171,45 mm	2 mm	2,5 mm	36,13 Kg

## Accessories for 2" 1/4 inches round tube

CC60



Rollers made of treated Steel. Suitable kit to bend 2" 1/4 tube of 3mm wall thickness or thicker.

The following is supplied with the unit: A main roller, a clamp with a fastener, a support holder.

*Check with the manufacturer for other dimensions.*

*Supporting Roller Kit REF: 140-17-01-00002 is required.*

Ø Ext.	Ø Ext.	Radius	Min. thickness	Max. thickness	Weight
Set diameter 57,15mm Radius 171,45mm Diameter 2" 1/4 with support holder					REF: 140-17-01-30008
2" 1/4	57,15 mm	3D=171,45 mm	3 mm	4 mm	35,91 Kg

\* The walls with more thickness to the established one and the materials with more resistance, reduce the capacities of the machine.

## Supporting Roller Kit

**CC60****REF:** 140-17-01-00002

The CC60 Supporting Roller Kit is used to bend pipes with a diameter equal to or more than 60 mm, 2" 1/4 or 2" Schedule x 3mm.

This unit is comprised of a roller holder and the coupling axis

**Weight:** 9,85 Kg.