

## Accessories for Non-mandrel tube and pipe bender CC90

### Accessories for round pipes in Schedule inches · 3/8" to 3" Schedule



Rollers made of treated Steel. Units suitable for bending all types of round pipes 1/2" to 3" inches.

The following is supplied with the unit: A main roller, a counter-shape, a clamp with a fastener.

*Check with the manufacturer for other dimensions.*

Ø Ext.	Ø Ext.	Radius	Min. thickness	Max. thickness	Weight
<b>Set diameter 9,52mm Radius 60mm Diameter 3/8"</b>					<b>REF: 140-17-01-30012</b>
3/8"	9,52 mm	60 mm	1 mm	4 mm	3,40 Kg
<b>Set diameter 12,7mm Radius 60mm Diameter 1/2"</b>					<b>REF: 140-17-01-30011</b>
1/2"	12,7 mm	60 mm	1 mm	4 mm	3,37 Kg
<b>Set diameter 15,88mm Radius 60mm Diameter 5/8"</b>					<b>REF: 140-17-01-30001</b>
5/8"	15,88 mm	60 mm	1 mm	4 mm	3,61 Kg
<b>Set diameter 19,05mm Radius 60mm Diameter 3/4"</b>					<b>REF: 140-17-01-30002</b>
3/4"	19,05 mm	60 mm	1 mm	4 mm	2,79 Kg
<b>Set diameter 22,22mm Radius 66mm Diameter 7/8"</b>					<b>REF: 140-17-01-10014</b>
7/8"	22,22 mm	66 mm	1 mm	5 mm	4,10 Kg
<b>Set diameter 25,40mm Radius 76,20mm Diameter 1"</b>					<b>REF: 140-17-01-30003</b>
1"	25,40 mm	3D=76,2 mm	1,2 mm	5 mm	5,72 Kg
<b>Set diameter 28,57mm Radius 85,7mm Diameter 1" 1/8</b>					<b>REF: 140-17-01-30009</b>
1" 1/8	28,57 mm	3D=85,7 mm	1,5 mm	5 mm	7,70 Kg
<b>Set diameter 31,75mm Radius 95,25mm Diameter 1" 1/4</b>					<b>REF: 140-17-01-30004</b>
1" 1/4	31,75 mm	3D=95,25 mm	1,5 mm	6 mm	10,21 Kg
<b>Set diameter 38,10mm Radius 114,30mm Diameter 1" 1/2</b>					<b>REF: 140-17-01-30005</b>
1" 1/2	38,10 mm	3D=114,3 mm	1,5 mm	7 mm	15,69 Kg
<b>Set diameter 44,45mm Radius 133,35mm Diameter 1" 3/4</b>					<b>REF: 140-17-01-30010</b>
1" 3/4	44,45 mm	3D=133,35 mm	2 mm	5 mm	21,86 Kg
<b>Set diameter 50,8mm Radius 152,4mm Diameter 2"</b>					<b>REF: 140-17-01-30006</b>
2"	50,80 mm	3D=152,4 mm	2 mm	5 mm	32,24 Kg
<b>Set diameter 57,15mm Radius 171,45mm Diameter 2" 1/4</b>					<b>REF: 140-17-01-30007</b>
2" 1/4	57,15 mm	3D=171,45 mm	2 mm	5 mm	36,13 Kg
<b>Set diameter 63,5mm Radius 190,5mm Diameter 2" 1/2</b>					<b>REF: 140-17-02-30001</b>
2" 1/2	63,50 mm	3D=190,5 mm	3 mm	8,64 mm	40,50 Kg
<b>Set diameter 76,2mm Radius 228,6mm Diameter 3"</b>					<b>REF: 140-17-02-30002</b>
3"	76,20 mm	3D=228,6 mm	3 mm	7,21 mm	80,68 Kg

## Accessories for Non-mandrel tube and pipe bender CC90

### Accessories for 3" 1/2 round pipes



Rollers made of treated Steel. Suitable kit to bend 3" 1/2 tube of 4mm wall thickness or thicker.

The following is supplied with the unit: A main roller, a clamp with a fastener, a support holder.

*Check with the manufacturer for other dimensions.*

*Supporting Roller Kit REF: 140-17-02-00002 is required.*

Ø Ext.	Ø Ext.	Radius	Min. thickness	Max. thickness	Weight
Set diameter 88,9mm Radius 266,7mm Diameter 3" 1/2 inches					REF: 140-17-02-30003
3" 1/2	88,9 mm	3D=266,7 mm	4 mm	6,05 mm	110,80 Kg

\* The walls with more thickness to the established one and the materials with more resistance, reduce the capacities of the machine.

### Supporting Roller Kit CC90



**REF:** 140-17-02-00002

The CC90 Supporting Roller Kit is used to bend pipes with a diameter equal to or more than 3" Schedule x 3,05mm or 3" 1/2 x 4mm.

This unit is comprised of a **roller holder**: The roller holder is made up of three highly resistant steel pieces that are precision mechanized and treated on the surface. They're fixed and centred with rectified bolts to ensure proper operation.

**The coupling axis:** The coupling axis is made up of a chrome Ø20 mm Madera axis.

**Weight:** 24,57 Kg.